

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

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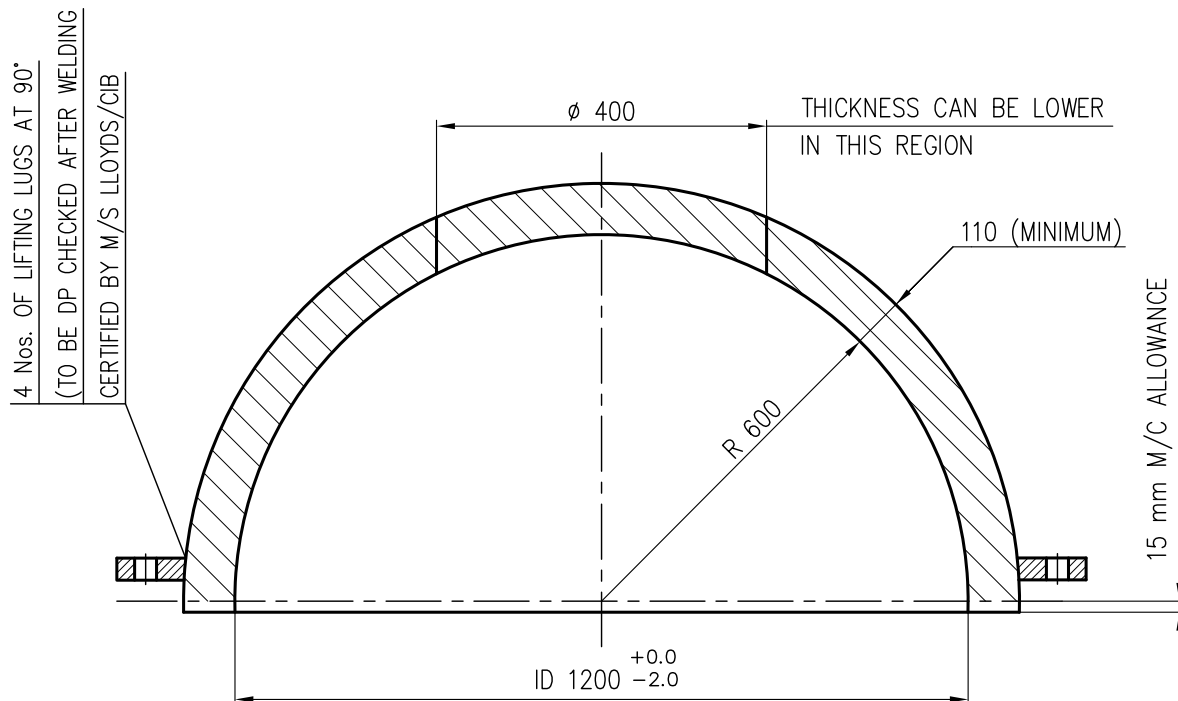
REF. DRG. NO.

FILE NAME




INVENTORY NO

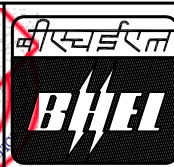
GEN. DIM. LIMITS, FITS, &amp; TOLERANCES AS PER P.S. :- HY0230261

REV.	DATE	ALTD	CHD	APPD	REV.	DATE	ALTD	CHD	APPD	REV.	DATE	ALTD	CHD	APPD
REV.	DATE	ALTD	CHD	APPD										

**NOTES: -**

1. MATERIAL : SA 516 GR.70
2. TECHNICAL REQUIREMENTS AS PER PROD STD HE HE51170 REV 07.
3. QUALITY REQUIREMENTS AS PER QP No. HY/HE/009/HH REV 01.
4. INSPECTION & CERIFICATION : i) INDEGINOUS = BY M/S CIB & M/S BHEL APPROVED TPIA.  
ii) IMPORTED = BY M/S BHEL APPROVED TPIA IN IBR FORM IIIC.
5. MAX. WORKING PRESSURE (DESIGN PRESSURE) : 350 Kg/Sq.Cm.(g)
6. MAX. WORKING TEMPERATURE (DESIGN TEMPERATURE) : 330° C
7. CODE No. FOR HEMIHEAD : HE9712844005 , WEIGHT = 2915 Kg.
8. CODE No. FOR TEST COUPON : HE9711504413 , WEIGHT = 79 Kg.
9. APPLICABLE DESIGN CODE : AS PER P.O/INDENT.

REMARKS	ITEM NO	DESCRIPTION	STD	MATL. CODE	A	UNIT	UNIT Wt.		
				MATL. SPEN.	C		QTY.		
  <div>BHARAT HEAVY ELECTRICALS LTD. HYDERABAD</div>				NAME	SIGN.	DATE	NO.OF VAR.		
				DRN.	A.K.SAHOO	A.K.S	25.03.15	NA	
				CHD.	K KIRAN KUMAR	<i>Kiran</i>	25.03.15		
				APPD.	B.SRINIVAS	<i>B.Srinivas</i>	25.03.15		
DEPT. HE ENGG	UNTOL. DIM. GR.		SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO.OF ITEMS		
CODE 405	Ø/M/F		NTS	NA	NA	NA	NA		
TITLE HEMI HEAD (FOR 800 MW - DESUPERHEATER FOR HPH 6A/B)				CARD CODE NA	DRAWING NO. 4-175-01-03141		REV. 00		
					SHT No. 1		NO OF SHT. 1		



**BHARAT HEAVY ELECTRICALS LTD.**  
**HYDERABAD**

NAME	SIGN.	DATE	NO.OF VAR.
DRN. A.K.SAHOO	A.K.S	25.03.15	NA
CHD. K KIRAN KUMAR	<i>Kiran</i>	25.03.15	
APPD. B.SRINIVAS	<i>B.Srinivas</i>	25.03.15	

